



**Instructions for Assembling the 50x12x10 Cimarron Stand-Alone Batting Cage Frame**  
 The following parts are included for your frame. Please review the following parts to be sure that you have all the parts listed.

PART		QTY	
A	3-WAY CORNERS	4	YOU WILL NEED AN AREA ABOUT 53' LONG AND 17' WIDE.
B	4-WAY CORNERS	6	
C	16" PIPE WITH REDUCED END	9	
D	28" PIPE WITH REDUCED END	8	
E	52" PIPE WITH REDUCED END	N/A	IT IS RECOMMENDED THAT YOU MARK OFF THIS AREA BEFORE STARTING.
F	64" PIPE WITH REDUCED END	N/A	
G	60" PIPE	N/A	
H	NET HANGERS	39	NUT SETTER INCLUDED
I	PIPE END CAPS	10	
J	SELF-DRILLING	17	
K	18' TIE DOWN ROPES	4	
L	ROPE STAKES	4	
CL	10' LENGTHS OF EMT	23	

*If you did not purchase a complete frame, you will need to purchase 23 ea. 10' lengths of 1-1/4" thin-walled EMT from Lowes, Home Depot or some other hardware store. Lowes SKU #72717 – Home Depot SKU #580023*

**CONSTRUCTING YOUR FRAME**

1. Lay out two of the 3-way corners (A) 12' apart where you want one end of the frame to be.
2. Measure 50' and lay out the other two 3-way corners (A) at the other end of the frame 12' apart.
3. Lay out the 4-way corners inside of the frame (between the 3-way corners at each end of the frame) so that they are about 12.5' apart going length ways and 12' apart in width.
4. Assemble the five arch tops by attaching one of the 10' lengths of EMT (CL) to a 16" pipe (C) and insert a self-drilling screw (J) at the joint.
5. The runners are the pipes that attach the arches together along the top of both sides of the frame. For runners #1 and #4, attach one 10' length of EMT (CL) to one 28" length of pipe (D). For runners #2 and #3, attach one 10' length of EMT (CL) to a 28" pipe (D) and then add a 16" pipe (C). Runners #1 and #4 are for the end arches and runners #2 and #3 are for the inside arches. Insert a self drilling screw (J) at all joints.
6. Attach the 11' arch tops to the 3-way corners (A), (at each end of the frame) so that one of the 4" lengths face across to the other side of the frame and the other 4" length faces toward the 3-way (A) corner at the other end of the frame.
7. Attach the 11' arch tops to the 4-way corners (B) so that one of the 4" lengths faces across the frame and the other 4" length connects to the runners.
8. The arch legs are each one 10' length of the EMT (CL).
9. Complete assembling the arches by attaching the legs (CL) to the top corners (A) and (B).
10. Tighten the bolts on the corners.
11. Stand up one end arch and the second arch and attach two runners between them and then tighten the bolts on the corners.
12. Stand up the remaining arches (one at a time), and insert the runners between them and tighten the bolts on the corners.
13. Your frame should be a little over 50'.

## HANGING YOUR BATTING CAGE

1. Lay out your batting cage inside the frame and find the top three ropes at each end. Tie the 3 end ropes (at one end of the batting cage) to one of the end frame arches and then loosely tie the other top three end ropes to the other end frame arch.
2. Attach the rope hangers to the lengthwise runners of the frame about 3' apart. Repeat this step for both sides and attach one net hanger in the center of each arch section.
3. To hang the net, start on one side of the net and attach the carabiner, on the rope hangers on one side of the frame, to the top rope border of the batting cage, every three feet. Stretch out the net on the side finished and proceed to attach the middle rope of the net to the middle rope hangers. Attach the other side the same as the first side.  
You can now adjust the tension on your net by tightening the batting cages top ropes at one end of the frame and then the other, if needed. The net should not quite reach the end arches.
4. Tie the four rope tails, on the bottom of the batting cage corners, to the bottom of the corner legs to help prevent the wind from blowing the net inward.

